

# TERMS + CONDITIONS // FINISHES

---

## WOOD FINISHES:

The Arcadia standard wood finishes available on our products are listed as follows:

Ash	Beech	Maple	White Oak	Walnut
162 White Oak on Ash	12 Natural Beech	10 Natural Maple	14 Natural White Oak	29 Natural Walnut
163 Walnut on Ash	15 Slate Grey Beech	11 Natural Beech on Maple	18 Slate Grey Oak	30 Cinnamon Walnut
164 Cocoa Ash	22 Caramel Beech	21 Caramel Maple	19 Smoky Umber Oak	35 Bourbon Walnut
165 Kona Ash	27 Ebony Beech	26 Ebony Maple	20 Caramel Oak	
166 Smoky Umber Ash	33 Cinnamon Beech	31 Cinnamon Maple	25 Ebony Oak	
167 Slate Grey Ash	38 Bourbon Beech	36 Bourbon Maple	32 Cinnamon Oak	
	73 Kona Beech	71 Kona Maple	37 Bourbon Oak	
	85 Cocoa Beech	115 Cocoa Maple	70 Kona Oak	
			123 Cocoa Oak	

Please refer to the Arcadia Wood Finish Card for digital representations or contact Arcadia's literature fulfillment department for actual samples.

Arcadia uses the following wood species within our product lines: maple, beech, white oak, walnut and ash. Please note that all models within this price list are not manufactured in all species of wood. Refer to individual models to determine wood species that are available.

Arcadia's standard wood finishes encompass a seven-step finishing process culminating with a durable conversion varnish top coat. This process results in a semi-filled, open-pore finish on all products. Full-filled finishes are available at an upcharge which can vary from 15-20%. Full-filled finishes simply fill in the open pores within the wood itself. In some cases, there may appear to be rubbing or fine abrasion lines in this finish. This is characteristic of the required method of rubbing, not an indication of an inferior finish, and can usually be mitigated by rewaxing the furniture.

As part of our finishing process, we best match the standard finish or a customer's custom finish on the appropriate wood species in which the product is manufactured.

## CUSTOM FINISHES:

Custom wood finishes are available on our standard veneers and hardwoods. To match a custom finish, please submit a 2" x 3" (minimum size) sample for approval. A factory strike-off will be generated and sent to our customers for final approval. **We must receive the customer approved strike-off at the factory at least 15 working days prior to the scheduled ship date, otherwise the ship date may be delayed by 5-10 working days.**

For custom wood finishing, please add one-time upcharge of \$440 List per color per order for all products.

For custom paint finishes, please contact client services for approvals and pricing. Please note that longer lead-times may apply.

## FINISH MAINTENANCE:

As with all fine finishes, care should be taken to protect the finish from sharp, unprotected objects. The top coat has a natural characteristic to repel the most common liquids used around wood components, yet spills or soil marks should be cleaned up immediately to avoid moisture seeping into open-pore areas. Please note that constant polishing and cleaning of the finish may raise the sheen level, whereas neglect in cleaning will dull and possibly abrade the finish.

# TERMS + CONDITIONS // FINISHES

---

## STANDARD LAMINATE TOPS:

Plastic laminate tops are available on most tablets, modular tables, occasional tables, training/meeting tables and easels. We offer a limited number of standard wood laminates which closely, but do not exactly, match the Arcadia wood finishes. All standard laminates are listed below and are available at no additional upcharge:

### Wood Grain Selection

Nevamar WM-8-340T Clear Maple  
 Nevamar WM-0005T Siren Maple  
 Pionite WM951-SD Honey Maple  
 Wilsonart 7954-38 Natural Rift  
 Wilsonart 7937-38 River Cherry  
 Wilsonart 7039-78 Windsor Mahogany  
 Wilsonart 7935K-07 Shaker Cherry

Wilsonart 7122-K-07 Empire Mahogany  
 Formica 7739-58 Cocoa Maple  
 Pionite WX421-PV Witchcraft  
 Pionite WY160-SD Absolute Acajo  
 Nevamar WM-0047T Iconic Maple  
 Pionite SE101-AW Black Ashwood

### Solid Color Selection

Formica 459-58 Brite White  
 Pionite SG228-SD Slate  
 Wilsonart 1595-60 Black

## NON-STANDARD LAMINATE TOPS:

In addition to our standard laminates, we also accept most laminates from the following manufacturers: Formica (standard grade, matte texture), Nevamar, Pionite (standard grade, suede texture), and Wilsonart. Mirror, high gloss and metal laminates are not available.

For non-standard laminates, add \$550 List per color per order. Pre-approval required, please contact client services.

## CORIAN® SURFACE MATERIAL:

Corian is available on a variety of seating and table collections, please refer to individual pages for availability and pricing. Except where noted, solid surface tops are affixed to table surface increasing overall table height by  $\frac{1}{2}$ ". In some instances, a  $\frac{1}{8}$ " reveal may be present. We offer four standard Corian colors which are listed below:

Designer White  
 Linen  
 Rain Cloud  
 Witch Hazel

Corian® is a registered trademark of Dupont.

To order a non-standard Corian color, please specify the name and color number. Contact client services to confirm pricing.

**Note: Non-matching seams are present on tables 36" and larger.**

## BACK-PAINTED GLASS:

Back-painted glass is available on select occasional tables and marker boards. Glass is back-painted white and may be used as a writable surface with dry-erase markers. For other colors, please contact client services for pricing.

Please refer to the following page for edge finish details.